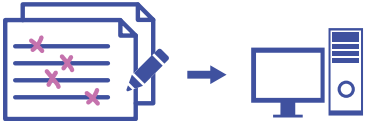

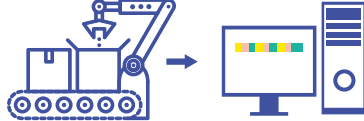


	Quick first step	Easy manual measurement	Automated realtime data collection
			
Why	Kickstart OEE for novice operators	Visual registration of OEE without sensors	Detailed OEE measurement
Time to Implement	1 day - 2 weeks	1 day - 2 weeks	2 weeks - 2 months
Deployment	<ol style="list-style-type: none"> 1) Configuration 2) Training 3) Start measurement 	<ol style="list-style-type: none"> 1) Configuration 2) Training 3) Start measurement 	<ol style="list-style-type: none"> 1) Inspect line 2) Configuration 3) Training 4) Pilot Phase 5) Production Phase
OEE competence	None	Limited	Experienced
Availability of OEE report	Next day	End of shift	Immediate
Level of detail	Limited	flexible	Extensive
Operator work load	Paper registration and transfer to Cierpa OEE	Limited manual data entry	Enrich data only